

# MVS-201 Series

## Digital Display Pressure Sensor with Solenoid Valve Control



Can be mounted on our CONVUM

**Makes it possible to energy-saving by monitoring and controlling the pressure!**

Energy-saving pressure sensor controls the solenoid valve mounted on CONVUM, and it controls the vacuum and blow-off in accordance with the setting pressure value. Energy-saving pressure sensor reduces the air consumption of CONVUM.

Air consumption  
**98% reduced**

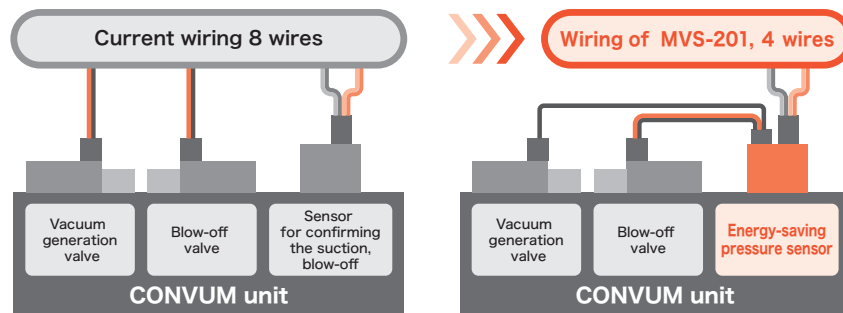
[Condition]  
CONVUM :  
MC22S10HS type  
Supply pressure : 0.5MPa  
Air consumption : 55L/min  
Tube : φ4x2.5 Length 800mm

**Example**

Energy-saving function: before	Energy-saving function: after
Air consumption of MC22S10HS 55L/min	
Vacuum generation from 0kPa~-86.6kPa	
CONVUM staying ON during workpieces adsorption.	Upon reaching -86.6kPa, the check valve keeps vacuum pressure retained and CONVUM will turned off.
Vacuum generation time: 5 sec/1 tact	Vacuum generation time: 0.1 sec/1 tact (Setting vacuum pressure reach time)
Air consumption in 1 tact time 4.58L/min $55L/min \times (5/60) = 4.58L/min$	Air consumption in 1 tact time 0.091L/min $55L/min \times (0.1/60) = 0.091L/min$
Air consumption 98% reduced. From 4.58L/min to 0.091L/min.	

**Wire-saving**

Wiring of I/O to PLC only need one four-core cable.  
Wiring of vacuum generation/breaking solenoid valve is unnecessary.  
It could help on space-saving of the device, reducing the sequencer loading, lowering down the operation time of electrical wiring.



**Full warning function**

Monitoring suction/blow-off reach time, warning code is displayed intermittently. The problem can found immediately, even manifold type.



※ Warning code display time can be set between 0 (OFF) and 9.99 seconds. They can also be cleared by pressing any button.

Pressure Sensor with Solenoid Valve Control

- 04 Pressure sensor
- MPS-35
- MPS-23
- MPS-9
- MPS-10
- MVS-201**
- MVS-030AB



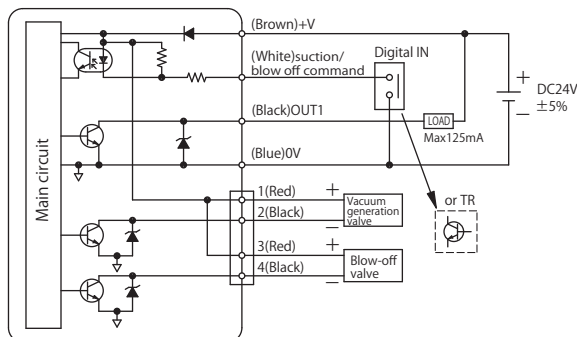
## Specifications

Description \ Model number	Unit	MVS-201	
Fluid		Air, non-corrosive gas, non-flammable gas	
Diaphragm		Silicon diaphragm	
Rated pressure range	kPa	-101 ~ 500	
Setting pressure range	kPa	-101 ~ 500	
Withstand pressure	MPa	0.8	
Ambient temperature range	°C	0 ~ 50 (No freezing)	
Ambient humidity range	%RH	35 ~ 85 (No condensation)	
Power supply voltage	V	DC24±10% , Ripple (Vp-p) 5% or less <sup>Note1</sup>	
Maximum power consumption	mA	45 (not include the driven current for valve)	
Switch output	Type	NPN or PNP open collector 1 output	
	Maximum load current	mA	125
Digital input (suction/blow off command)	V	Non-contact 1 input (more than 1msec)	
Repeatability	%	±0.3 F.S 1 digit or less	
Temperature characteristic	%	Less than±2 F.S (At standard temperature 25°C , range0 ~ 50°C)	
Response time	ms	2.5 or less	
Hysteresis		Variable	
Display	Digital	3-digits, 7-segment red LED	
	Operation	Output ON/OFF : red color LED, Vacuum generation valve ON/OFF : green color LED	
Display/set resolution	kPa	1	
Display time	s	0.2	
IP class		IP40	
Vibration resistance		10 ~ 150Hz, total amplitude 1.5 mm , 50 m / s <sup>2</sup> 2 hours each direction of XYZ	
Shock resistance	m/s <sup>2</sup>	100 3 times each direction of XYZ	
Electrical connection		M8 Connector	
Cable		φ 4 0.3mm <sup>2</sup> 4 lead wires 2m	
Weight	Without cable	g	20
	With cable		77

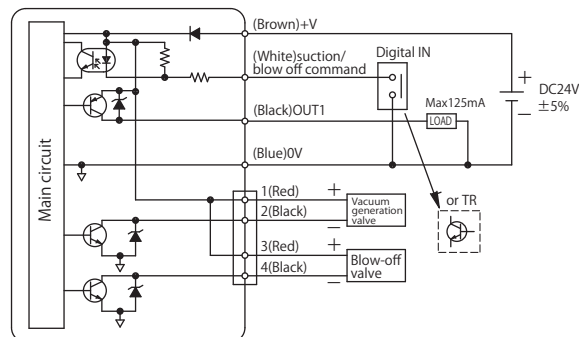
Note1) It must be consistent with the solenoid valve drive voltage.

## Internal Circuit

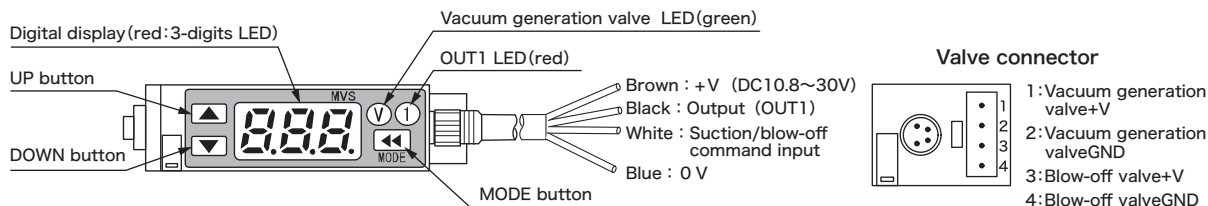
### NPN Output



### PNP Output



## Display Description



## Setting · Function

※ Please refer to the instruction manuals for details.

### SUCTION MODE AND TIMER SETTING

Press once and wait for 3 seconds after having release it.

#### Suction mode

- oP1 : Suction mode 1 (ON by timer : suction maintained by the timer)
- oP2 : Suction mode 2 (OFF by timer : vacuum solenoid valve OFF after expiration of timer)
- oP3 : Suction mode 3 (ON : vacuum solenoid valve kept ON)

#### 1. 'Blow-off time」bt

Set a time during which to keep the blow-off solenoid valve ON in response to the blow-off command signal. It can be set between 0.00 and 9.99 seconds. Beyond 9.99 seconds, "At" (automatic) is displayed. If "At" is set, Blow-off solenoid valve turns off synchronously with the activation (ON) of OUT1 at the time of blow-off. ("bt" is common to all suction modes.)

#### 2. 'Delay time 1」t1

Set a delay time from the activation (ON) of OUT1 to the deactivation (OFF) of vacuum solenoid valve after vacuum has reached the set point during suction. This can be set between 0.00 to 9.99 seconds. ("t1" can be set when the suction mode is 1 or 2.)

#### 3. 'Delay time 2」t2

Set a delay time from the detection of blow-off command signal to the activation (ON) of blow-off solenoid valve. It can be set between 0.00 to 9.99 seconds. ("t2" is common to all suction modes.)

### ZERO RESETTING

Press and hold for more than 3 sec.

※Zero resetting is possible only with an atmospheric pressure equivalent to ± 3% or less of F.S.

### SECURITY LOCK SETTING AND RESETTING

Press the while the is pressed

To reset it, press the while the is pressed

LoL is displayed to inhibit further button operation.

UnL is displayed to release the security lock.

## ERROR CODE INSTRUCTION

Error type	Error code	Error condition	Trouble shooting
OUT1 excess load current error	EE1	Load current is more than 125 mA.	Turn power off and check the cause of overload current or lower the current load under 125 mA, then restart.
Zero reset error	E r r	During zero reset, input pressure is over ±3% F.S. of ambient pressure.	Change input pressure to ambient pressure and perform zero reset again.
System error	E r 1	Internal system error	Please contact us.

## OTHER DISPLAY ITEMS

Type	Display	Condition
Rated range full	FFF	Pressure value surpassing the rated range.
Back pressure full scale	-FF	Pressure value surpassing the back pressure range.

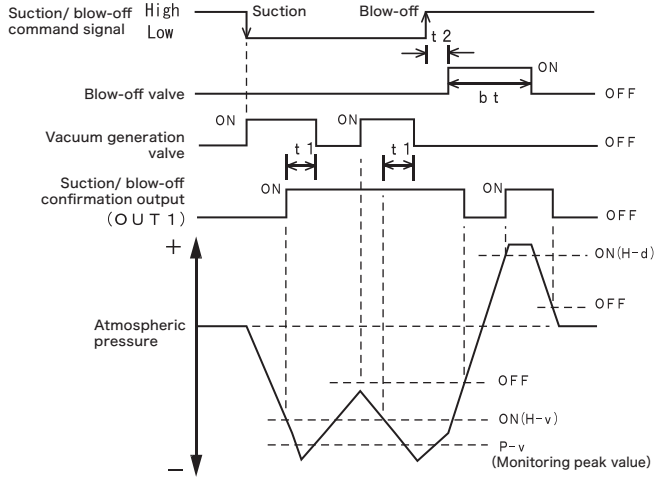
## Setting · Function

※ Please refer to the instruction manuals for details.

### 3 TYPES OF SUCTION MODE

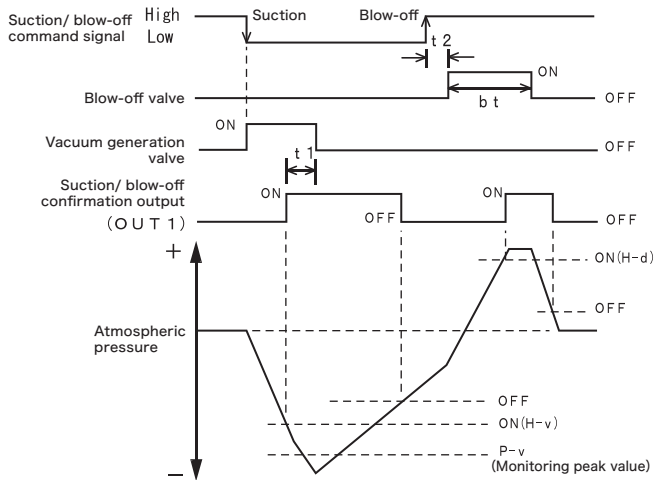
#### CONVUM Energy-saving Mode (Suction Mode 1)

Digital input (suction demand signal) turns on the vacuum solenoid valve to generate vacuum so that suction can be started.  
 Upon reaching the assigned vacuum volume, vacuum solenoid valve turns off. Thereafter, when vacuum decreases below the assigned vacuum volume, vacuum solenoid valve will turn on again. Vacuum solenoid valve subsequently turns on/off repeatedly until digital input was turned off.  
 When digital signal was turned off, blow-off solenoid valve turns on and start to blow-off.  
 By monitoring vacuum pressure as described above, air consumption will be dramatically reduced because air supply is no longer required during the time when pressure was holding at the assigned pressure volume.



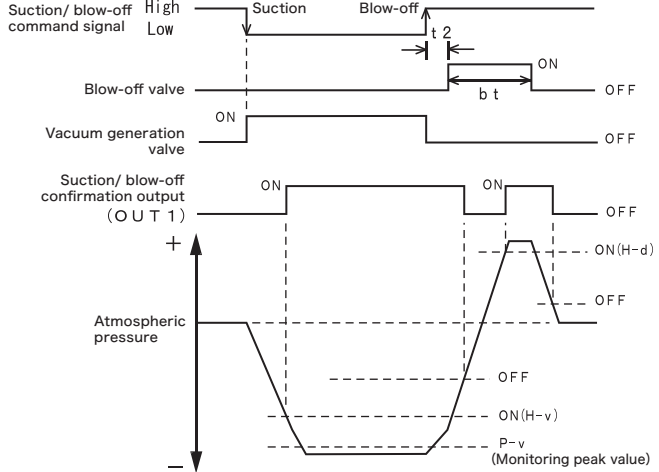
#### CONVUM Timer off Mode (Suction Mode 2)

Digital input (suction demand signal) turns on the vacuum solenoid valve to generate vacuum so that suction can be started.  
 Once OUT1 becomes ON upon reaching the assigned vacuum volume, vacuum solenoid valve turns off.  
 On this mode, the vacuum solenoid valve does not turn on again regardless of the value of vacuum pressure.  
 Digital signal turns off the vacuum solenoid valve, the blow-off solenoid valve turn on and start to blow-off.



#### CONVUM Vacuum Valve Keeping ON Mode (Suction Mode 3)

Suction command signal turns on the vacuum solenoid valve to generate vacuum so that suction can be started.  
 Upon reaching the preset vacuum, OUT1 becomes ON. Vacuum solenoid valve remains ON regardless of the value of vacuum pressure.  
 Digital signal turns off the vacuum solenoid valve, the blow-off solenoid valve turn and start to blow-off.



**04**  
Pressure sensor

MPS-35

MPS-23

MPS-9

MPS-10

**MVS-201**

MVS-030AB

Dimensions

(mm)

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with Solenoid Valve Control

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